



Star Inflatables Instructions

ASSEMBLY INSTRUCTIONS: SPB14 Sport Bug

1. Unroll the sport boat on a flat surface with top side up.
2. Inflate the four chambers of your side tubes. (the B9-ST and the XB12-ST have only two chambers). **NEVER INFLATE ONE CHAMBER OF YOUR BOAT TO THE FULL 2.5 PSI.** Always inflate all the chambers evenly, 1/3 at a time, working around the boat until all chambers are inflated up to the 2.5 recommended PSI. This is very important to keep from damaging the baffles or bulkheads.
3. Quik-E Thwart assembly for three removable thwarts.
 - a. Inflate thwart to about one half of the full pressure.
 - b. Insert the thwart into the boat at the best position for your application. You have two options.
 - c. When you place the thwart in your chosen position the thwart seam should be facing downward. The valve can be facing forward or backward, whichever is most convenient for you.
 - d. Apply 303 (or liquid soap) to the aluminum paddle so that it will slide more easily.
 - e. Place the loop on the end of the thwart between the two loops on the side tubes. Slide the paddle through the three loops from either side whichever is easier.
 - f. Repeat for the other side of the thwart.
 - g. Follow the same instructions for additional thwarts.
 - h. Inflate thwarts to the full 2.5 PSI. Now the thwarts are tight against the side tubes and the paddles cannot be removed.
4. **CAUTION:** When using this boat in whitewater, either the thwarts need to be installed and inflated or a properly fitted row frame used to maintain stability of the side tubes. On flat water at least two thwarts need to be properly installed at all times.
5. Using a Row Frame: There are 2" D-rings on the inside of the side tube by each thwart (except for the smaller 9' and 12' models). When using a row frame, remove the thwarts and attach the frame to these inside D-rings with straps before securing the frame to the outside D-rings. The inner straps should go up and over the tube and around the outer bar of the frame. Draw straps up firmly

to pull the side tubes out so the floor will be tighter. Then attach your frame to the outside D-rings.

6. CAUTIONS:

- a. Never exceed the recommended horsepower shown on the transom.
- b. Never exceed the recommended number of persons shown on the transom.
- c. Do not exceed speeds above your level of experience and skill.
- d. We do not recommend that the Sport Bug be used on greater than Class III whitewater. The level of water (not to exceed Class III) should be determined by your experience and skill.

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