



Star Inflatables Instructions

ASSEMBLY INSTRUCTIONS FOR:

LX12-SB Thunder
LX13-SB Eastern Star
LX14-SB Hurricane
LX15.5-SB Big Dipper
U9-SB Ultra Lite
U12.9-SB Ultra Sport
U14.9-SB Ultra Champ

1. Unroll the raft on a flat surface with top side up.
2. Inflate the four chambers of your side tubes. NEVER INFLATE ONE CHAMBER OF YOUR BOAT TO THE FULL 2.5 PSI. Always inflate all the chambers evenly, 1/3 at a time, working around the boat until all chambers are inflated up to the 2.5 recommended PSI. This is very important to keep from damaging the baffles or bulkheads.
3. Inflate the floor bladder to not more than 1.5 PSI. There is an automatic air release valve that will adjust the pressure down if the recommended pressure is exceeded.
4. After inflating the floor, re-tighten the inflation valve with the valve tool provided in the repair kit. It is especially important that this valve is very tight.
5. Thwart assembly for the: Two removable thwarts come standard with either model. A third thwart may be purchased separately.
 - a. Inflate thwart to about one half of the full pressure.
 - b. Insert the thwart into the raft at the best position for your application. You have two options.
 - c. When you place the thwart in your chosen position the thwart seam should be facing downward. The valve can be facing forward or backward, whichever is most convenient for you.
 - d. Apply 303 (or liquid soap) to the aluminum paddle so that it will slide more easily.
 - e. Place the loop on the end of the thwart between the two loops on the side tubes. Slide the paddle through the three loops from either side whichever is easier.
 - f. Repeat for the other side of the thwart.
 - g. Follow the same instructions for additional thwarts.
 - h. Inflate thwarts to the full 2.5 PSI. Now the thwarts are tight against the side tubes and the paddles cannot be removed.
6. Caution: When using rafts in whitewater, either the thwarts need to be installed and inflated or a properly fit row frame used to maintain stability of the side tubes.

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